

# ULTRABOND ECO VS60

Multi-purpose adhesive with strong tack for vinyl, textile, linoleum and LVT floor and wall coverings



[www.blauer-engel.de/uz113](http://www.blauer-engel.de/uz113)

## WHERE TO USE

Dispersion adhesive for PVC, LVT, linoleum and textile floor coverings.  
For use on floors and walls in interior applications.

Suitable on:

- prepared, absorbent surfaces;
- underfloor heating systems.

Recommended for:

- static and dynamic loads, in residential and commercial environments;
- stresses from chair castors according to EN 12529.

### Some application examples

Use **Ultrabond Eco VS60** for bonding:

- homogeneous and heterogeneous PVC floor coverings in sheets;
- LVT;
- CV and multilayer PVC floor coverings;
- semi-flexible vinyl floor tiles (VCT);
- textile floor coverings with common backings (latex, PVC and polyurethane foam, natural jute and Action-Bac<sup>®</sup>, etc.);
- flocked textile flooring.

Suitable also for bonding:

- PVC wall coverings;
- needle-punch woven flooring also in latex;
- linoleum with natural jute backing (up to 2.5 mm thick).

## TECHNICAL CHARACTERISTICS

**Ultrabond Eco VS60** is an acrylic adhesive in water dispersion, formulated in a ready to use light beige paste.

Product properties:

- very easy to apply;
- reduced waiting time for installation;
- fast and tough initial bonding;
- excellent wetting of the back of the coverings;
- good dimensional stability;
- high peel strength;
- prevents the opening of butt joints;
- suitable for exposure to castor wheels in accordance with EN 12529;
- not inflammable;
- EMI CODE EC1 Plus (very low emission);
- Blauer Engel - DE-UZ 113.

## RECOMMENDATIONS

- Install at recommended temperatures, normally between +15°C and +35°C.
- Do not install on substrates not protected from rising damp.
- Use reactive adhesives such as **Adesilex G19**, **Adesilex G20** or **Ultrabond Eco MS1** in the event of extreme temperatures due to solar radiation, intense mechanical stress by lift truck, forklift, etc. or frequent rinsing (in particular when the floor coverings are not welded or sealed).

## APPLICATION PROCEDURE

### Preparation of the substrate

Substrates must be dry, absorbent, level, sound, mechanically strong, free of dust, loose particles, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

On non-absorbent substrates, apply a smoothing compound to a minimum thickness of 2 mm.

The moisture content must comply with the local regulations.

It is essential to make sure there is no rising damp present.

Un-bonded screeds laid over light-weight concrete or over insulation and screeds laid directly onto earth must be uncoupled by a vapour barrier.

To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and level uneven substrates, please refer to the respective Technical Documentation or contact the Technical Services Department.

### Acclimatisation

Before starting the installation, make sure that the floor or wall covering and the substrate are acclimatized to the recommended temperatures and R.H.

### Spreading the adhesive

**Ultrabond Eco VS60** is ready to use and does not need any preparation. Before using, stir the adhesive in the bucket.

Apply the adhesive evenly to the substrate with a suitable notched trowel.

When installing thin wall coverings, a long pile roller may be used alternatively (ensure the wetting of the backing material).

### Installation of the flooring

*Follow the manufacturer's instructions.*

Leave a short waiting time (0-10 minutes) according to the application quantity, climatic conditions, substrate absorbency and type of covering. Make sure not to exceed open time (20-30 minutes) in order to ensure proper wetting of the back of the covering. Lay in covering while the adhesive is still wet: the adhesive ridges have to be impressed.

Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. Avoid excessive stress on joints.

After some minutes of installing the floor covering, it is always necessary to carefully roll it down again or to firmly rub it down.

**Note:** *waiting and open time may vary depending on temperature, relative humidity and absorbency of the substrate.*

*They will be shorter at higher temperatures and lower humidity, but longer at lower temperatures, higher humidity and with low-absorbent substrates.*

### Cleaning

While still wet, **Ultrabond Eco VS60** can be cleaned from floor coverings, tools, and clothings with water. When dry, clean with alcohol or a suitable solvent.

## CONSUMPTION

Consumption varies with uniformity of substrate, the back of the flooring and type of trowel used.

MAPEI trowel no. 1: approx. 250-300 g/m<sup>2</sup>

MAPEI trowel no. 2 / 3: approx. 350-450 g/m<sup>2</sup>

Roller: approx. 200 g/m<sup>2</sup>

TKB A1/A2: approx. 200-300 g/m<sup>2</sup>

TKB B1: approx. 300-350 g/m<sup>2</sup>

TKB B2: approx. 350-450 g/m<sup>2</sup>

## PACKAGING

**Ultrabond Eco VS60** is available in 16 kg bucket.

## STORAGE

Under normal conditions, **Ultrabond Eco VS60** is stable for at least 12 months in its original sealed packaging. Avoid prolonged exposure to frost.

# SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

**Ultrabond Eco VS60** is not considered dangerous according to the current regulation regarding the classification of mixtures. It is recommended to wear protective gloves and goggles and to take the usual precautions for the handling of chemicals.

For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet.

Keep out of the reach of children. Ensure good ventilation during and after use and drying. Do not eat, drink or smoke when using this product. In case of contact with eyes or skin rinse immediately with plenty of water. Do not allow product to reach sewage system, water course or soil. Clean tools with soap and water immediately after use. Give only empty containers to recycling. Dried product residues may be disposed of as domestic waste if allowed by local regulation. Product contains: BIT and CIT/MIT (3:1); For information for allergic people as well as the Technical Data Sheet, please call at +39/02/37673.1.

*The product contains:*

water, mineral fillers, binders, plasticizer, additive, preservatives (VdI-RL 01/June 2018).

PRODUCT FOR PROFESSIONAL USE.

## TECHNICAL DATA (typical values)

### PRODUCT IDENTITY

<b>Consistency:</b>	creamy paste
<b>Colour:</b>	pale beige
<b>Density (g/cm<sup>3</sup>):</b>	1.35
<b>pH:</b>	8.0
<b>- EMI CODE:</b>	EC1 Plus - very low emission
<b>- Blauer Engel:</b>	DE-UZ 113

### APPLICATION DATA (at +23°C - 50% R.H.)

<b>Application temperature range:</b>	+15°C to +35°C
<b>Waiting time:</b>	0-10 minutes
<b>Open time:</b>	20-30 minutes
<b>Set to light foot traffic:</b>	3-5 hours
<b>Ready for use:</b>	24-48 hours

### FINAL PERFORMANCES DATA

<b>PEEL +90° adhesion test according to ISO 22631 (N/mm):</b>	in compliance with ISO 22636
<b>- homogeneous PVC:</b>	
<b>- heterogeneous PVC:</b>	
<b>- linoleum:</b>	
<b>- carpet with Action-Bac® backing:</b>	

## WARNING

*Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

*Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com).*

## LEGAL NOTICE

*The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.*

*The most up-to-date TDS can be downloaded from our website [www.mapei.com](http://www.mapei.com).*

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5868-3-2022 en (IT)

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